

DR. HÖHN	Number: IM-SV-133-17-W	Edition A
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No. INSTRUCTION	Name: Repair of the plucked gas spring bracket of the hardtop MI DC BP 04	Page 1/3
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1. Apply the adapter of the gas spring bracket to the overpress of the cover. Stick the adapter with paper tape and remove the topcoat from this surface.



2. Sand with the emery paper P40 or P80 the surface of the adapter, adjacent to the water canal.



Sand the surface with the emery paper P40 or P80. Then degrease with the acetone the sanded surface and the metal sheet.

3.



Apply glue to the place of bond of metal sheet and bracket.

4.



Stick the metal sheet together with the bracket. Make a riff around the metal sheet using finger. The excess of the glue put into the holes in the metal sheet. Remove the protective paper tape.

5.



The stuck metal sheet should be immobilized for about 30 minutes. It must be protected from scratches in the case of using clamps or other tools that may damage the paint.

6.



7.

Attention! Gas springs should be assembled not earlier than 24 hours after gluing.

Developed by:	Inspected by:	Approved by:	Copy no:	Legible signature:	Receipt date:
Imię, Nazwisko, Podpis 07.08.2017	First name, surname, signature Date:	First name, surname, signature Date:			